



31302 Installation Instructions

GMC SIERRA CHEVROLET SILVERADO

**GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH:
5,000 lbs. trailer weight & 500 lbs. tongue weight.**

MAXIMUM LINE PULL SHOULD NOT EXCEED 9,000 lbs.:

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY!

- (1) Models with tow hooks must remove the factory bolt from the underside of frame at the forward attachment point.
- (2) Fishwire the 1/2" carriage bolts and spacers thru the frame as shown.
- (3) Fasten frame brackets to frame using 1/2" flange nuts. Insure that brackets are loosely installed to provide adjustment for future installation steps. Re-install factory fasteners if removal was required.
- (4) Install cross member between frame brackets and secure with hex bolts and flange nuts provided.
- (5) Tighten all bolts to proper torque specifications.

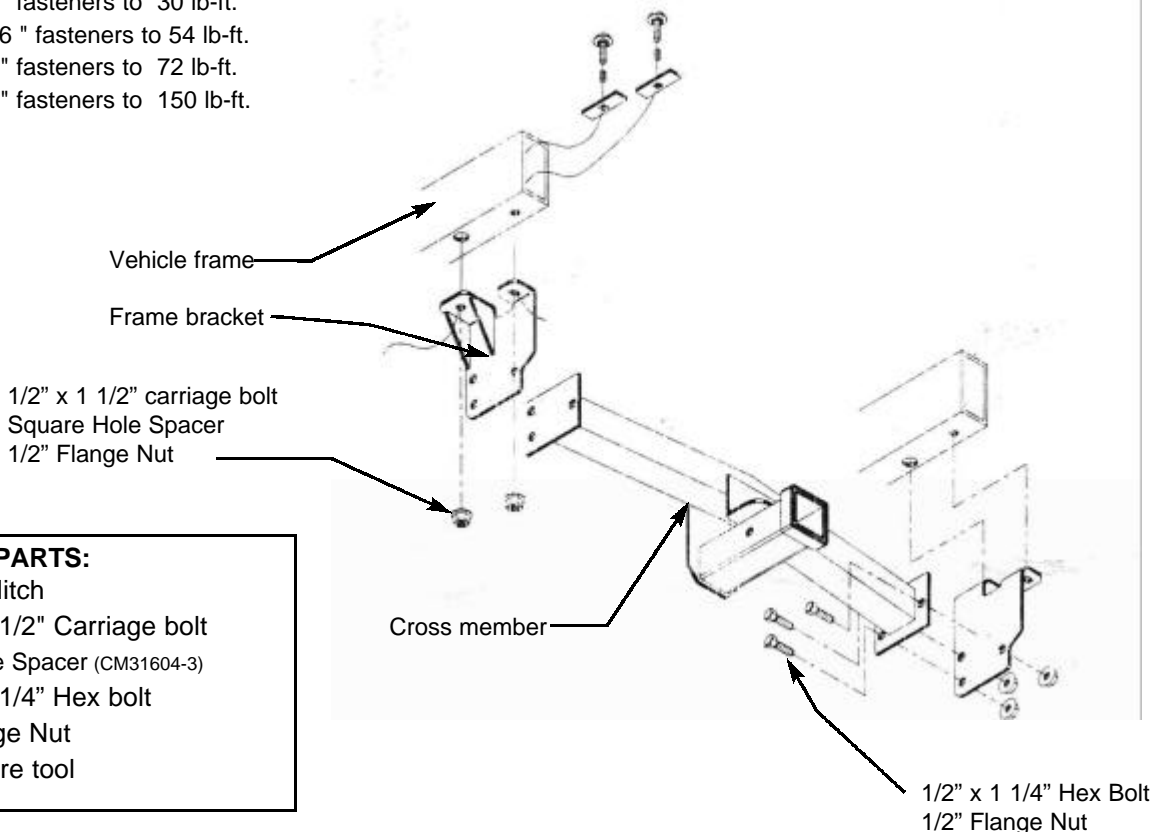
Note: Hitch can be installed in a "Through bumper" or a "Below bumper" configuration by reversing the cross member. Through bumper configuration requires a 3" square hole to be cut into the plastic fascia. Position the hole on the vehicle centerline with the center line 3 1/2" below the top edge of the plastic fascia.

Tighten 3/8" fasteners to 30 lb-ft.

Tighten 7/16" fasteners to 54 lb-ft.

Tighten 1/2" fasteners to 72 lb-ft.

Tighten 5/8" fasteners to 150 lb-ft.



CHECK ALL PARTS:

- (1) Receiver Hitch
- (4) 1/2-13 x 1 1/2" Carriage bolt
- (4) Square Hole Spacer (CM31604-3)
- (6) 1/2-13 x 1 1/4" Hex bolt
- (10) 1/2" Flange Nut
- (1) 1/2" Fishwire tool

Curt Manufacturing Inc. warrants this product to be free of defects on material or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of product voids this warrant. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.